



Section 1: Identification of the Substance/Mixture and of the Company/Undertaking

1.1 Product identifier

- Product Name** • Polyvinyl Chloride
- Synonyms** • ALL 1000 SERIES RESINS, INCLUDING 1160, 1185, 1195, 1225, 1230; Ethylene, Chloro-polymer; PVC; PVC Homopolymer Resin(s)
- CAS Number** • 9002-86-2
- REACH Registration Number** • 01-2119458772-30-XXXX

1.2 Relevant identified uses of the substance or mixture and uses advised against

- Relevant identified use(s)** • Used in the production of PVC products.

1.3 Details of the supplier of the safety data sheet

- Manufacturer** • Westlake PVC Corporation
230 Riley Johnson Road
Calvert City, KY 42029
United States
- Westlake Vinyl's Company, LP
36045 Highway 30
Geismar, LA 70734-0228
United States
- Telephone (General)** • 888-277-3212

1.4 Emergency telephone number

- Manufacturer** • 888-277-3212 – Monday thru Friday 8:00 AM – 4:00 PM
• 270-210-1438 – After Hours, Weekends, and Hoildays
- Chemtrec** • (800) 424-9300 - Transportation emergency

Section 2: Hazards Identification

EU/EEC

According to Regulation (EC) No 1272/2008 (CLP)/REACH 1907/2006 [amended by 453/2010]

According to EU Directive 67/548/EEC (DSD) or 1999/45/EC (DPD)

2.1 Classification of the substance or mixture

CLP • This material is not considered as hazardous
DSD/DPD

United States (US)

According to OSHA 29 CFR 1910.1200 HCS

2.1 Classification of the substance or mixture

OSHA HCS 2012 • This material is not considered as hazardous according to the U.S. Hazard Communication Standard

Canada

According to WHMIS

2.1 Classification of the substance or mixture

WHMIS • This material is not considered as hazardous

Section 3 - Composition/Information on Ingredients

3.1 Substances

Composition				
Chemical Name	Identifiers	%	LD50/LC50	Classifications According to Regulation/Directive
Polyvinyl Chloride	CAS:9002-86-2	99.5% TO 99.9%	NDA	EU DSD/DPD: Not classified EU CLP: Not classified OSHA HCS 2012: Not classified
Vinyl Chloride	CAS:75-01-4 EC Number:200-831-0 EU Index:602-023-00-7	< 5 ppm	Inhalation-Rat LC50 • 18 pph 15 Minute(s)	EU CLP: Community workplace exposure limit OSHA HCS 2012: Exposure limit(s)

3.2 Mixtures

- Material does not meet the criteria of a mixture in accordance with Regulation (EC) No 1272/2008.

Section 4 - First Aid Measures

4.1 Description of first aid measures

Inhalation • If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for

breathing. Give artificial respiration if victim is not breathing. If signs/symptoms continue, get medical attention.

- Skin** • In case of contact with substance, immediately flush skin with running water for at least 20 minutes. If irritation develops and persists, get medical attention.
- Eye** • In case of contact with substance, immediately flush eyes with running water for at least 20 minutes. If eye irritation persists: Get medical advice/attention.
- Ingestion** • First aid is not expected to be necessary if material is used under ordinary conditions and as recommended.

4.2 Most important symptoms and effects, both acute and delayed

- Refer to Section 11 - Toxicological Information.

4.3 Indication of any immediate medical attention and special treatment needed

- Notes to Physician** • Immediate medical attention after exposure to this material not expected to be necessary. No special treatment indicated related to exposure to this material.

Section 5 - Firefighting Measures

5.1 Extinguishing media

Suitable Extinguishing Media • Carbon Dioxide (CO₂), dry chemical, or Water.

Unsuitable Extinguishing Media • No data available

5.2 Special hazards arising from the substance or mixture

Unusual Fire and Explosion Hazards • PVC homopolymer resins are self-extinguishing plastic materials and will not continue to burn without an external ignition source. They will burn in the presence of other materials which support combustion.
Avoid generating dust; fine dust dispersed in air in sufficient concentrations, and in the presence of an ignition source is a potential dust explosion hazard.

Hazardous Combustion Products • Hydrogen chloride, benzene, water, carbon monoxide, carbon dioxide, and smoke.

5.3 Advice for firefighters

- Wear positive pressure self-contained breathing apparatus (SCBA). Structural firefighters' protective clothing will only provide limited protection.

Section 6 - Accidental Release Measures

6.1 Personal precautions, protective equipment and emergency procedures

- Personal Precautions** • Do not walk through spilled material. Avoid breathing dust. Avoid contact with skin and eyes. Wear appropriate personal protective equipment, avoid direct contact.
- Emergency Procedures** • Contain spill and monitor for excessive dust accumulation. Avoid unnecessary personnel and equipment traffic in the spill area. Ventilate closed spaces before entering.

6.2 Environmental precautions

- No special environmental precautions necessary.

6.3 Methods and material for containment and cleaning up

Containment/Clean-up • Avoid generating dust.

Measures Use clean nonsparking tools to collect material.
Dust Deposits should not be allowed to accumulate on surfaces, as these may form an explosive mixture if they are released into the atmosphere in sufficient concentration.

6.4 Reference to other sections

- Refer to Section 8 - Exposure Controls/Personal Protection and Section 13 - Disposal Considerations.

Section 7 - Handling and Storage

7.1 Precautions for safe handling

Handling • Do not use in areas without adequate ventilation. Minimize dust generation and accumulation. Routine housekeeping should be instituted to ensure that dusts do not accumulate on surfaces. Dry powders can build static electricity charges when subjected to the friction of transfer and mixing operations. Provide adequate precautions, such as electrical grounding and bonding, or inert atmospheres. Use appropriate Personal Protective Equipment (PPE) Do not breathe dust. Avoid contact with skin and eyes. Wash thoroughly with soap and water after handling and before eating, drinking, or using tobacco.

7.2 Conditions for safe storage, including any incompatibilities

Storage • Keep container closed. Store in a cool, dry, well-ventilated place.

7.3 Specific end use(s)

- Refer to Section 1.2 - Relevant identified uses.

Section 8 - Exposure Controls/Personal Protection

8.1 Control parameters

Exposure Limits/Guidelines			
	Result	ACGIH	OSHA
Polyvinyl Chloride as Particulates not otherwise classified (PNOC)	TWAs	10 mg/m ³ TWA (inhalable particles, recommended); 3 mg/m ³ TWA (respirable particles, recommended) <i>as Particulates not otherwise classified (PNOC)</i>	15 mg/m ³ TWA (total dust); 5 mg/m ³ TWA (respirable fraction) <i>as Particulates not otherwise classified (PNOC)</i>
Vinyl Chloride (75-01-4)	STELs	Not established	5 ppm STEL (see 29 CFR 1910.1017)
	TWAs	1 ppm TWA	1 ppm TWA
Polyvinyl Chloride (9002-86-2)	TWAs	1 mg/m ³ TWA (respirable fraction)	Not established

8.2 Exposure controls

Engineering Measures/Controls

- Ensure that dust handling systems (such as exhaust ducts, dust collectors, vessels and processing equipment) are designed in a manner to prevent the escape of dust into the work area (i.e., there is not leakage from the equipment). It is recommended that dust control equipment such as local exhaust ventilation and material transport systems involved in handling of this product contain explosion relief vents or an explosion suppression system or an oxygen-deficient environment. Use only appropriately classified electrical equipment.

Personal Protective Equipment

Respiratory

- For limited exposure use an N95 dust mask. For prolonged exposure use an air-purifying respirator with high efficiency particulate air (HEPA) filters. Follow the OSHA respirator regulations found in 29 CFR 1910.134 or European Standard EN 149. Use a NIOSH/MSHA or European Standard EN 149 approved respirator if exposure limits are exceeded or symptoms are experienced.

Eye/Face

- Wear safety goggles.

Hands

- Wear appropriate gloves.

Skin/Body

- Wear long sleeves and/or protective coveralls.

Environmental

- Follow best practice for site management and disposal of waste.

Exposure Controls**Key to abbreviations**

ACGIH = American Conference of Governmental Industrial Hygiene

OSHA = Occupational Safety and Health Administration

STEL = Short Term Exposure Limits are based on 15-minute exposures

TWA = Time-Weighted Averages are based on 8h/day, 40h/week exposures

Section 9 - Physical and Chemical Properties**9.1 Information on Physical and Chemical Properties****Material Description**

Physical Form	Solid	Appearance/Description	A white, solid, free flowing powder with a plastic odor.
Color	White	Odor	Plastic odor.
Particulate Type	Dust	Odor Threshold	Data lacking

General Properties

Boiling Point	Data lacking	Melting Point	120 to 150 C(248 to 302 F)
Decomposition Temperature	120 to 150 C(248 to 302 F)	pH	Not relevant
Specific Gravity/Relative Density	1.35 to 1.4 Water=1	Water Solubility	Insoluble
Viscosity	Data lacking	Explosive Properties	Data lacking
Oxidizing Properties:	Data lacking		

Volatility

Vapor Pressure	Data lacking	Vapor Density	Data lacking
Evaporation Rate	Data lacking	Volatiles (Vol.)	< 0.5 %

Flammability

Flash Point	Not relevant	UEL	Not relevant
LEL	Not relevant	Autoignition	Data lacking
Flammability (solid, gas)	Not Flammable.		

Environmental

Octanol/Water Partition coefficient	Data lacking		
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9.2 Other Information

- No additional physical and chemical parameters noted.

Section 10: Stability and Reactivity**10.1 Reactivity**

- No dangerous reaction known under conditions of normal use.

10.2 Chemical stability

- Stable under normal temperatures and pressures.

10.3 Possibility of hazardous reactions

- Hazardous polymerization not indicated.

10.4 Conditions to avoid

- Heat, sparks, open flame.

10.5 Incompatible materials

- None known.

10.6 Hazardous decomposition products

- Hydrogen chloride gas, a respiratory irritant, is emitted at elevated temperatures (248°F - 302°F or 120°C - 150°C).

Section 11 - Toxicological Information

11.1 Information on toxicological effects

Polyvinyl Chloride 9002-86-2								
Test Type	Dosage	Route	Species	Duration	Results	Test Class	Target Organs	Comments
Tumorigen/Carcinogen	= 210 g/kg	Ingestion/Oral	Rat	30 Week(s) Continuous	TDLo	NDA	NDA	NDA
GHS Properties			Classification					
Acute toxicity			EU/CLP•Classification criteria not met OSHA HCS 2012•Classification criteria not met					
Aspiration Hazard			EU/CLP•Classification criteria not met OSHA HCS 2012•Not relevant					
Carcinogenicity			EU/CLP•Classification criteria not met OSHA HCS 2012•Classification criteria not met					
Germ Cell Mutagenicity			EU/CLP•Classification criteria not met OSHA HCS 2012•Classification criteria not met					
Skin corrosion/Irritation			EU/CLP•Classification criteria not met OSHA HCS 2012•Classification criteria not met					
Skin sensitization			EU/CLP•Classification criteria not met OSHA HCS 2012•Classification criteria not met					
STOT-RE			EU/CLP•Specific Target Organ Toxicity Repeated Exposure 2 OSHA HCS 2012•Specific Target Organ Toxicity Repeated Exposure 2					
STOT-SE			EU/CLP•Classification criteria not met OSHA HCS 2012•Classification criteria not met					
Toxicity for Reproduction			EU/CLP•Classification criteria not met OSHA HCS 2012•Classification criteria not met					
Respiratory sensitization			EU/CLP•Classification criteria not met OSHA HCS 2012•Classification criteria not met					
Serious eye damage/Irritation			EU/CLP•Classification criteria not met OSHA HCS 2012•Classification criteria not met					

Target Organs

- Lungs

Route(s) of entry/exposure

- Inhalation, Skin, Eye, Ingestion

Medical Conditions Aggravated by Exposure

- Disorders of the lungs.

Potential Health Effects

Inhalation

Acute (Immediate)

- Exposure to dust may cause irritation. Processes such as cutting, grinding, crushing, or impact may result in generation of excessive amounts of airborne dusts in the workplace. Nuisance dust may affect the lungs but reactions are typically reversible.

Chronic (Delayed)

- Repeated and prolonged exposure to dust may cause lung effects including pneumoconiosis. Prolonged exposure to the dust may cause wheezing, chest tightness, productive cough nasal irritation and symptoms of chronic respiratory disease.

Skin

Acute (Immediate)

- Exposure to dust may cause mechanical irritation.

Chronic (Delayed)

- No data available.

Eye

Acute (Immediate)

- Exposure to dust may cause mechanical irritation. Excessive concentrations of nuisance

- dust in the workplace may reduce visibility and may cause unpleasant deposits in eyes.
- Chronic (Delayed) Ingestion**
 - No data available.
- Acute (Immediate)**
 - Excessive concentrations of nuisance dust in the workplace may cause mechanical irritation to mucous membranes.
- Chronic (Delayed) Carcinogenic Effects**
 - No data available
 - Vinyl Chloride is present in this material in amounts too low for this material to be classified as a carcinogen.

Carcinogenic Effects				
	CAS	OSHA	IARC	NTP
Vinyl Chloride	75-01-4	Specifically Regulated Carcinogen	Group 1-Carcinogenic	Known Human Carcinogen

Section 12 - Ecological Information

12.1 Toxicity

- Material data lacking.

12.2 Persistence and degradability

- Material data lacking.

12.3 Bioaccumulative potential

- Material data lacking.

12.4 Mobility in Soil

- Material data lacking.

12.5 Results of PBT and vPvB assessment

- PBT and vPvB assessment has not been carried out.

12.6 Other adverse effects

- No studies have been found.

Section 13 - Disposal Considerations

13.1 Waste treatment methods

Product waste • Dispose of content and/or container in accordance with local, regional, national, and/or international regulations.

Packaging waste • Dispose of content and/or container in accordance with local, regional, national, and/or international regulations.

Section 14 - Transport Information

	14.1 UN number	14.2 UN proper shipping name	14.3 Transport hazard class(es)	14.4 Packing group	14.5 Environmental hazards
DOT	NDA	Not Regulated	NDA	NDA	NDA
TDG	NDA	Not Regulated	NDA	NDA	NDA
IMO/IMDG	NDA	Not Regulated	NDA	NDA	NDA

IATA/ICAO	NDA	Not Regulated	NDA	NDA	NDA
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14.6 Special precautions for user

• None specified.

14.7 Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code • Data lacking.

Section 15 - Regulatory Information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

SARA Hazard Classifications

• Chronic

Inventory						
Component	CAS	Australia AICS	Canada DSL	Canada NDSL	China	EU EINECS
Polyvinyl Chloride as Particulates not otherwise classified (PNOC)	NDA	No	No	No	No	No
Polyvinyl Chloride	9002-86-2	Yes	Yes	No	Yes	No
Vinyl Chloride	75-01-4	Yes	Yes	No	Yes	Yes
Inventory (Con't.)						
Component	CAS	EU ELNICS	Japan ENCS	Korea KECL	New Zealand	Philippines PICCS
Polyvinyl Chloride as Particulates not otherwise classified (PNOC)	NDA	No	No	No	No	No
Polyvinyl Chloride	9002-86-2	Yes	Yes	Yes	Yes	Yes
Vinyl Chloride	75-01-4	No	Yes	Yes	Yes	Yes
Inventory (Con't.)						
Component	CAS	TSCA				
Polyvinyl Chloride as Particulates not otherwise classified (PNOC)	NDA	No				
Polyvinyl Chloride	9002-86-2	Yes				
Vinyl Chloride	75-01-4	Yes				

Canada

Labor

Canada - WHMIS - Classifications of Substances

- Polyvinyl Chloride as Particulates not otherwise classified (PNOC) Not Listed
- Vinyl Chloride 75-01-4 A, B1, D2A, D2B, F Uncontrolled product according to WHMIS classification criteria
- Polyvinyl Chloride 9002-86-2

Canada - WHMIS - Ingredient Disclosure List

- Polyvinyl Chloride as Particulates not otherwise classified (PNOC) Not Listed
- Vinyl Chloride 75-01-4 0.1 %
- Polyvinyl Chloride 9002-86-2 Not Listed

Environment

Canada - CEPA - Priority Substances List

- Polyvinyl Chloride as Particulates not otherwise classified (PNOC) Not Listed
- Vinyl Chloride 75-01-4 Not Listed
- Polyvinyl Chloride 9002-86-2 Not Listed

Europe

Other

EU - Hazardous Substances Restricted or Prohibited in Electrical Equipment (2011/65/EU) (RoHS)

- Polyvinyl Chloride as Particulates not otherwise classified (PNOC) Not Listed

•Vinyl Chloride	75-01-4	Not Listed
•Polyvinyl Chloride	9002-86-2	Not Listed
EU - Inventory of Cosmetic Ingredients Directive (INCI) (76/768/EEC) - Other Ingredients		
•Polyvinyl Chloride as Particulates not otherwise classified (PNOC)		Not Listed
•Vinyl Chloride	75-01-4	Not Listed
•Polyvinyl Chloride	9002-86-2	Film forming

Japan

Environment

Japan - Pollutant Release Transfer Register (PRTR) - Class 1 Substances

•Polyvinyl Chloride as Particulates not otherwise classified (PNOC)		Not Listed
•Vinyl Chloride	75-01-4	94 >=0.1 % (Specific class 1 substances)
•Polyvinyl Chloride	9002-86-2	Not Listed

Japan - Pollutant Release Transfer Register (PRTR) - Class 2 Substances

•Polyvinyl Chloride as Particulates not otherwise classified (PNOC)		Not Listed
•Vinyl Chloride	75-01-4	Not Listed
•Polyvinyl Chloride	9002-86-2	Not Listed

Inventory - Japan - Industrial Safety and Health Law Substances (ISHL)

•Polyvinyl Chloride as Particulates not otherwise classified (PNOC)		Not Listed
•Vinyl Chloride	75-01-4	Not Listed
•Polyvinyl Chloride	9002-86-2	Not Listed

Other Agency Information

Other

CONEG - Model Toxics in Packaging Legislation

•Polyvinyl Chloride as Particulates not otherwise classified (PNOC)		Not Listed
•Vinyl Chloride	75-01-4	Not Listed
•Polyvinyl Chloride	9002-86-2	Not Listed

United States

Labor

U.S. - OSHA - Process Safety Management - Highly Hazardous Chemicals

•Polyvinyl Chloride as Particulates not otherwise classified (PNOC)		Not Listed
•Vinyl Chloride	75-01-4	Not Listed
•Polyvinyl Chloride	9002-86-2	Not Listed

U.S. - OSHA - Specifically Regulated Chemicals

•Polyvinyl Chloride as Particulates not otherwise classified (PNOC)		Not Listed
•Vinyl Chloride	75-01-4	0.5 ppm Action Level (See 29 CFR 1910.1017); 1 ppm TWA (See 29 CFR 1910.1017); 5 ppm STEL (See 29 CFR 1910.1017, 15 min)
•Polyvinyl Chloride	9002-86-2	Not Listed

Environment

U.S. - CAA (Clean Air Act) - 1990 Hazardous Air Pollutants

•Polyvinyl Chloride as Particulates not otherwise classified (PNOC)		Not Listed
•Vinyl Chloride	75-01-4	
•Polyvinyl Chloride	9002-86-2	Not Listed

U.S. - CAA (Clean Air Act) - Class I Ozone Depletors

•Polyvinyl Chloride as Particulates not otherwise classified (PNOC)		Not Listed
•Vinyl Chloride	75-01-4	Not Listed
•Polyvinyl Chloride	9002-86-2	Not Listed

U.S. - CAA (Clean Air Act) - Class II Ozone Depletors

•Polyvinyl Chloride as Particulates not otherwise classified (PNOC)		Not Listed
•Vinyl Chloride	75-01-4	Not Listed
•Polyvinyl Chloride	9002-86-2	Not Listed

U.S. - CERCLA/SARA - Hazardous Substances and their Reportable Quantities

•Polyvinyl Chloride as Particulates not otherwise classified (PNOC)		Not Listed
•Vinyl Chloride	75-01-4	1 lb final RQ; 0.454 kg final RQ

•Polyvinyl Chloride	9002-86-2	Not Listed
U.S. - CERCLA/SARA - Section 302 Extremely Hazardous Substances EPCRA RQs		
•Polyvinyl Chloride as Particulates not otherwise classified (PNOC)		Not Listed
•Vinyl Chloride	75-01-4	Not Listed
•Polyvinyl Chloride	9002-86-2	Not Listed
U.S. - CERCLA/SARA - Section 302 Extremely Hazardous Substances TPQs		
•Polyvinyl Chloride as Particulates not otherwise classified (PNOC)		Not Listed
•Vinyl Chloride	75-01-4	Not Listed
•Polyvinyl Chloride	9002-86-2	Not Listed
U.S. - CERCLA/SARA - Section 313 - Emission Reporting		
•Polyvinyl Chloride as Particulates not otherwise classified (PNOC)		Not Listed
•Vinyl Chloride	75-01-4	0.1 % de minimis concentration
•Polyvinyl Chloride	9002-86-2	Not Listed
U.S. - CERCLA/SARA - Section 313 - PBT Chemical Listing		
•Polyvinyl Chloride as Particulates not otherwise classified (PNOC)		Not Listed
•Vinyl Chloride	75-01-4	Not Listed
•Polyvinyl Chloride	9002-86-2	Not Listed
U.S. - RCRA (Resource Conservation & Recovery Act) - Basis for Listing - Appendix VII		
•Polyvinyl Chloride as Particulates not otherwise classified (PNOC)		Not Listed
•Vinyl Chloride	75-01-4	Included in waste streams: F024, F025, F039, K019, K020, K028, K029
•Polyvinyl Chloride	9002-86-2	Not Listed
U.S. - RCRA (Resource Conservation & Recovery Act) - Hazardous Constituents - Appendix VIII to 40 CFR 261		
•Polyvinyl Chloride as Particulates not otherwise classified (PNOC)		Not Listed
•Vinyl Chloride	75-01-4	waste number U043
•Polyvinyl Chloride	9002-86-2	Not Listed
U.S. - TSCA (Toxic Substances Control Act) - Section 12(b) - Export Notification		
•Polyvinyl Chloride as Particulates not otherwise classified (PNOC)		Not Listed
•Vinyl Chloride	75-01-4	Not Listed
•Polyvinyl Chloride	9002-86-2	Not Listed

United States - California

Environment

U.S. - California - Proposition 65 - Carcinogens List		
•Polyvinyl Chloride as Particulates not otherwise classified (PNOC)		Not Listed
•Vinyl Chloride	75-01-4	carcinogen, initial date 2/27/87
•Polyvinyl Chloride	9002-86-2	Not Listed
U.S. - California - Proposition 65 - Developmental Toxicity		
•Polyvinyl Chloride as Particulates not otherwise classified (PNOC)		Not Listed
•Vinyl Chloride	75-01-4	Not Listed
•Polyvinyl Chloride	9002-86-2	Not Listed
U.S. - California - Proposition 65 - Maximum Allowable Dose Levels (MADL)		
•Polyvinyl Chloride as Particulates not otherwise classified (PNOC)		Not Listed
•Vinyl Chloride	75-01-4	Not Listed
•Polyvinyl Chloride	9002-86-2	Not Listed
U.S. - California - Proposition 65 - No Significant Risk Levels (NSRL)		
•Polyvinyl Chloride as Particulates not otherwise classified (PNOC)		Not Listed
•Vinyl Chloride	75-01-4	3 µg/day NSRL
•Polyvinyl Chloride	9002-86-2	Not Listed
U.S. - California - Proposition 65 - Reproductive Toxicity - Female		
•Polyvinyl Chloride as Particulates not otherwise classified (PNOC)		Not Listed
•Vinyl Chloride	75-01-4	Not Listed
•Polyvinyl Chloride	9002-86-2	Not Listed
U.S. - California - Proposition 65 - Reproductive Toxicity - Male		
•Polyvinyl Chloride as Particulates not otherwise classified (PNOC)		Not Listed
•Vinyl Chloride	75-01-4	Not Listed
•Polyvinyl Chloride	9002-86-2	Not Listed

15.2 Chemical Safety Assessment

- No Chemical Safety Assessment has been carried out.

15.3 Other Information

- WARNING: This product contains a chemical known to the State of California to cause cancer.

Section 16 - Other Information

Last Revision Date • 01/May/2015

Preparation Date • 01/May/2015

Key to abbreviations

NDA = No data available

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