

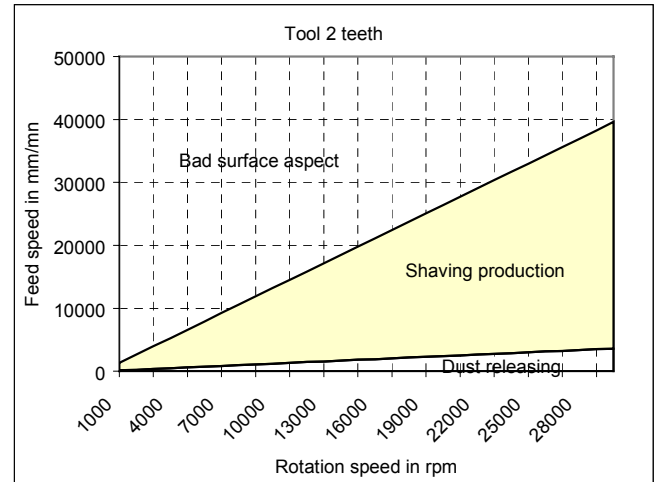
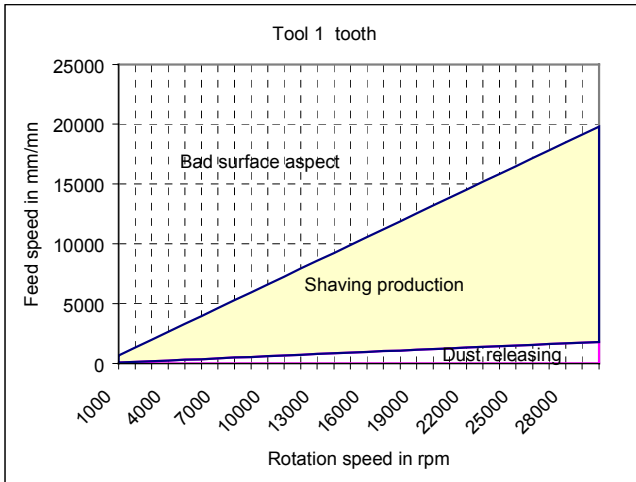


PROLAB 65

POLYURETHANE MACHINABLE SLAB
MASTERS - PATTERNS - MOCK-UPS - PROTOTYPES
SPECIFIC GRAVITY: 0.62 - HARDNESS 63 SHORE D

MACHINING PARAMETERS

Parameters determined with tools with positive angle of cutting and angle of taper.



MACHINING PARAMETERS (1)

| | Cut speed (Cs in m/min) | Speed per rotation for 1 tooth (mm/revolution) |
|-------------|----------------------------|---|
| Rough shape | 100 to 500 | 0.15 to 0.70 |
| Finish | 400 to 800 | 0.07 to 0.10 |

STORAGE

The slabs must be stored in a dry place provided.

DIMENSIONS

- 850 x 500 x 30 mm
- 1.550 x 500 x 50 mm
- 1.550 x 500 x 75 mm
- 1.550 x 500 x 100 mm

GUARANTEE

The information of our technical data sheet are based on our present knowledge and the result of tests conducted under precise conditions. It is the responsibility of the user to determine the suitability of AXSON products, under their own conditions before commencing with the proposed application. AXSON refuse any guarantee about the compatibility of a product with any particular application. AXSON disclaim all responsibility for damage from any incident which results from the use of these products. The guarantee conditions are regulated by our general sale conditions.